

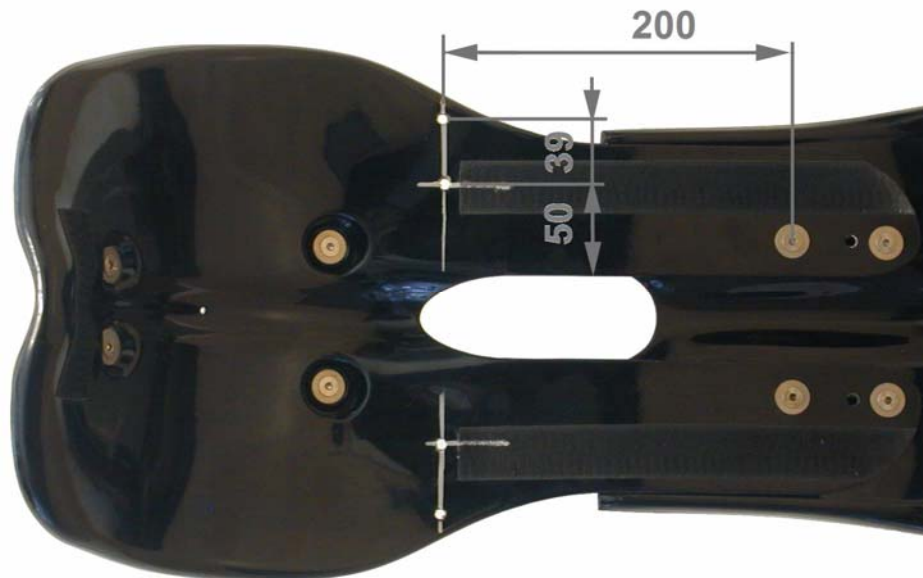
Assembly Instruction SeatWings BodyLink2

Set Content

- 2 SeatWings (SIZUBL2WIR)
- 2 seat cushions for SeatWings (SIZUBLWIA)
- 2 threaded plates for SeatWings (SIZUBLWIB)
- 4 screws ISO 7380 M5x16
- 4 washers ISO 7093 ST 5

Assembly

On the lower seat part, mark the drilling positions on both sides of the lower seat part according to the picture below. All holes have to be in a line which is aligned perpendicularly to the inner edges of the seat's lobes.



Drill the 4 holes with a sharp drill of 5 to 5,5mm diameter. Don't push too much while drilling, this may cause a sheering of the hole's edges. As the seat is made of a sandwich structure, you first have to drill through a layer of GFC, then quite soft foam, and at the end GFC again. This results in very different axial drilling speeds which is to be taken as normal. Clean the surface after drilling.

Now fasten the SeatWings to the seat using the screws and the threaded plates. Correct part order (from seat's upper side) is: screwhead, washer, SeatWing, seat, threaded plate. Tighten the screws as hard as necessary to prevent the SeatWings from turning or cross moving. Take care not to damage the seats surface by tightening too hard.